ARCTIC TRACE ®

Added length
from table

Heating Cable

Pipe

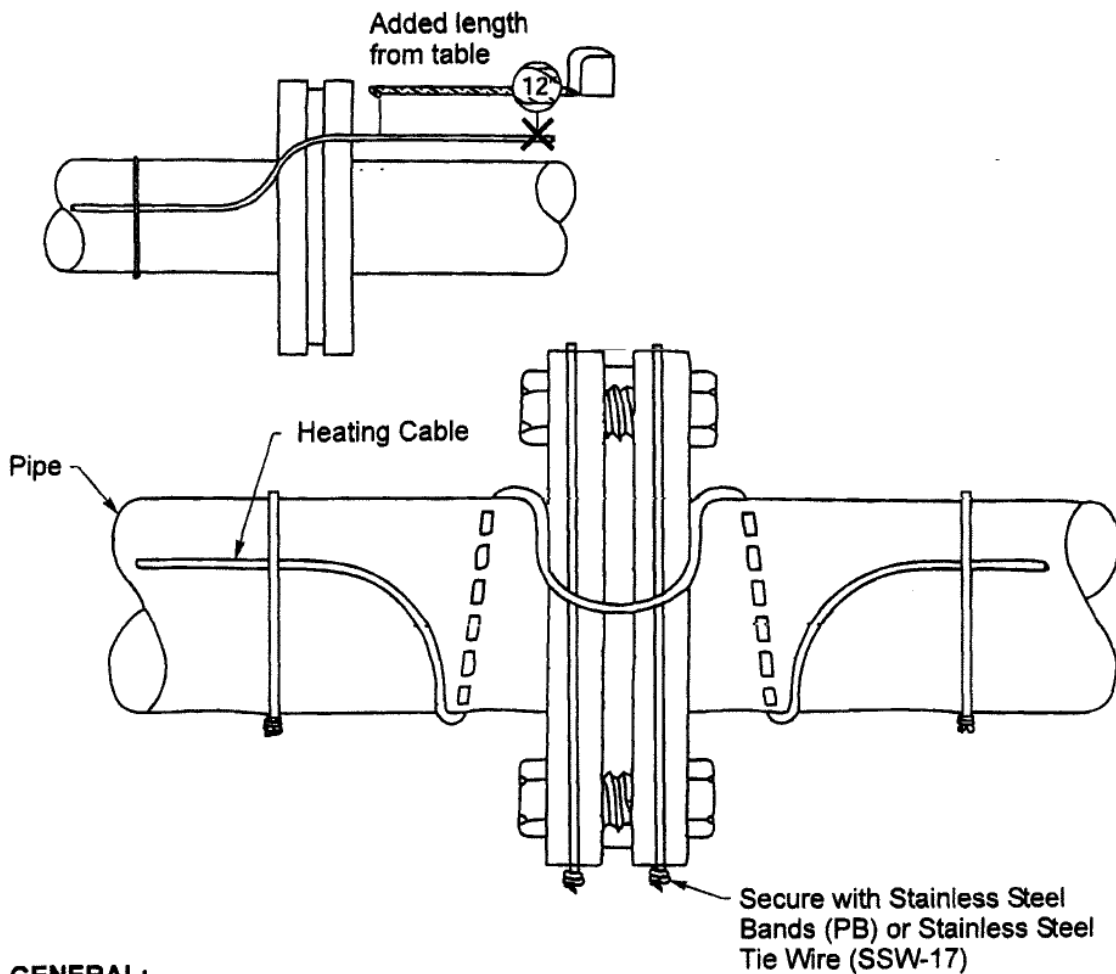Secure with Stainless Steel
Bands (PB) or Stainless Steel
Tie Wire (SSW-17)

GENERAL:
Extra cable is added at flanges to compensate
for greater heat loss. The amount of cable
applied is equal to the flange length plus the
value shown in the table

Cable Adders for Flanges

Pipe Size	½"	¾"	1"	1 ½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Adder	4"	6"	6"	6"	9"	12"	12"	12"	18"	18"	18"	18"	24"	24"	24"	24"	24"

NOTE:
When multiple traces are used, distribute the adder
length equally between the traces.
BLIND FLANGES: Triple the value in the table.

ADDERS (FLANGE)		
INSTALLATION DETAIL		
DRAWING:	SH. 1	REV. 0